ENGINEERING CHANGE NOTICE

Page 1 of <u>2</u>

1. ECN 653784

2. ECN Category	3. Originator's Name	e, Organization, MSIN,	4. USQ Requ	i red?	5. Date		
(mark one)	and Telephone No Jim G. Field,	[] Yes [X] No		05/24/99			
Supplemental [] Direct Revision [X]	and Interpreta	tion, R2-12, 376-	L Yes ∧ NO		00/24/99		
Change ECN [] Temporary []	3753 6. Project Title/No.	/Nonk Ondon No	7 01 1- (0 (5 1)-		g Annough Designator		
Standby [] Supersedure []	Tank 2	7. Bldg./Sys./Fac. No. 241-AN-103		8. Approval Designator			
Cancel/Void []	9. Document Numbers	Changed by this ECN	10. Related ECN No(s).		11. Related PO No.		
	(includes sheet met)	no. and rev.) R-702, Rev. 0-C	ECNs:	635582.	N/A		
	THU OB MIT EI			644478			
12a. Modification Work	12b. Work Package No.	12c. Modification Work	Complete		red to Original Condi- or Standby ECN only)		
[] Yes (fill out Blk.	N/A	N/A			N/A		
[X] No (NA Blks. 12b,		Design Authority/Cog.	Fngineer	Design A	uthority/Cog. Engineer		
12c, 12d)		Signature & Da		s	ignature & Date		
13a. Description of Change This ECN has been o		13b. Design Baseline	_		No nocults of		
recent data/informa			ocument to	J refrect	results of		
Donlago nagos 4	1	Janan Jana C. A					
Replace pages: 4-1	l, 4-2 dHU 5-1 l	.nrough 5-4.					
44.		. <u>.</u>					
14a. Justification (mark of Criteria Change $[X]$	ne) Design Improvement	[] Environmental	[]	Facili	ty Deactivation []		
As-Found	Facilitate Const	[] Const. Error/0			Error/Omission []		
14b. Justification Details							
A tank characteriza	ntion report pag	e change revision	is require	ed to ref	lect the results		
of recent evaluation safety screening pu	M OI Wala/Intor Irnoses (Revnold	mation pertaining Is et al 1999 Eva	to adequad luation of	Cy Of tank f Tank Dai	K sampling for		
Screening, HNF-4217	7. Rev. 0, Lockh	eed Martin Hanford	Corporat	ion, Rich	land,		
Washington).			,		·		
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ENGINEERING CHANGE NOTICE			2	1. ECN (use no. from pg. 1)				
			Page 2 of 2					
16. Design Verification Required	17. Cost Impact ENGINE	STRUCTION	18. Schedule Impact (days)					
[] Yes	Additional	Γ ገ \$	Additional	Γ] \$	Improvement []			
[X] No	Savings	[] \$	Savings	[] \$	Delay [7]			
		n the engineering of	documents identified on Side 1)					
that will be af	ffected by the cha [7]	nge described	in Block 13. Ente c/Stress Analysis	r the affected doc	ment number in Block 20. Tank Calibration Manual			
Functional Design Criteria	a []	Stress/	Design Report	LJ F3	Health Physics Procedure			
Operating Specification	[]	Interfa	ce Control Drawing	L.J.	Spares Multiple Unit Listing			
Criticality Specification	[]	Calibra	tion Procedure	£]	Test Procedures/Specification			
Conceptual Design Repo	u []	Installa	tion Procedure	[]	Component Index			
Equipment Spec.	[]	Mainte	nance Procedure	[] []	ASME Coded Item			
Const. Spec.	L J r ¬	Engine	ering Procedure	[] []	Human Factor Consideration [7]			
Procurement Spec.	[]	Operat	ing Instruction	£.J F.7	Computer Software			
Vendor Information	L J		ing Procedure	₽3 ₽3	Electric Circuit Schedule			
OM Manual	LJ L7	•	ional Safety Requiremen	t []	ICRS Procedure			
FSAR/SAR	L]		rawing	L] []	Process Control Manual/Plan			
Safety Equipment List	L J	Cell Ar	rangement Drawing	[]	Process Flow Chart			
Radiation Work Permit	LJ F3	Essent	ial Material Specification	רֹבוֹ י	Purchase Requisition			
Environmental Impact St	atement []	Fac. Pr	[]	Tickler File				
Environmental Report	[]	Inspec	tion Plan	. []	F1			
Environmental Permit		Invento	ory Adjustment Request	֓֞֞֝֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֡֓֓֓֡֓֓֓֓֓֓֡֓֓֡֓	řī			
20. Other Affected Documents: (NOTE: Documents listed below will not be revised by this ECN.) Signatures below indicate that the signing organization has been notified of other affected documents listed below. Document Number/Revision Document Number/Revision Document Number Revision N/A								
21. Approvals								
	Signature		Date	Sig	nature Date			
Design Authority		7		Design Agent				
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Cog. Mgr. K.M . Ma	M States	w l	5/27/99	QA				
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Tank Characterization Report for Double-Shell Tank 241-AN-103

Jim G. Field

Lockheed Martin Hanford Corp., Richland, WA 99352 U.S. Department of Energy Contract 8023764-9-K001

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Abstract: N/A

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(1) Document Number RECORD OF REVISION HNF-SD-WM-ER-702 Page 1 (2) Title Tank Characterization Report for Double-Shell Tank 241-AN-103 CHANGE CONTROL RECORD Authorized for Release (3) Revision. (4) Description of Change - Replace, Add, and Dalete Pages (5) Cog. Engr. (6) Cog. Nor. Date Initially released 08/25/97 on EDT-617663. 0 N.E. K.M. Hall Wilkins Incorporate per ECN-635582. 0-A RS K.M. Hall N.E. W.E. Illen Kalkler m. Hal 0-6 RS Incorporate per ECN-635590. N.E. Wilkins K.M. Hall OC RATES Incorporate per ECN-644478 M. Hodgson Incorporate per ECN-653784. 610i7. D.C

4.0 RECOMMENDATIONS

With the exception of two samples, analytical results for the safety screening DQO (Dukelow et al. 1995) were within the safety notification limits. One sample had upper limits of the one-sided 95 percent confidence interval above the notification limit for DSC results. The average TOC for this sample was $2,610 \mu g/g$. Well below the limit of $30,000 \mu g/g$ for TOC, indicating that energetics is not an issue for this tank. The sampling and analysis activities performed for tank 241-AN-103 have met all requirements for the safety screening DQOs. Retained Gas Sampler samples were obtained to address the flammable gas DQO (McDuffie and Johnson 1995). Large gas pockets were found in the non-convective layer of the tank waste. Additional evaluation of RGS results and flammable gas issues are in progress to determine the safety status for the tank. Vapor samples to address the organic solvents screening DQO have not been obtained, but are scheduled for FY 1998.

The privatization LAW DQO (Jones and Wiemers 1996) also applies to tank 241-AN-103. Sampling and analytical results are being assessed by the privatization program to determine whether the 1996 push core sample meets the needs of the privatization LAW DQO.

Table 4-1 summarizes the status of the Project Hanford Management Contractor (PMHC) TWRS Program review and acceptance of the sampling and analysis results reported in this tank characterization report. All DQO issues required to be addressed by sampling and analysis are listed in column one of Table 4-1. The second column indicates whether the requirements of the DQO were met by the sampling and analysis activities performed and is answered with a "yes" or a "no." The third column indicates concurrence and acceptance by the program in TWRS that is responsible for the DQO that the sampling and analysis activities performed adequately meet the needs of the DQO. A "yes" or "no" in column three indicates acceptance or disapproval of the sampling and analysis information presented in the TCR.

Issue	Sampling and Analysis Performed	TWRS ¹ Program Acceptance
Safety Screening DQO	Yes	Yes
Flammable Gas Tank Safety Program	Yes	Yes
Organic Solvents Screening	No	No

ND

ND

Table 4-1. Acceptance of Tank 241-AN-103 Sampling and Analysis.

Notes:

ND = not determined

Privatization LAW DOO

¹ PHMC Program Office.

Table 4-2 summarizes the status of PHMC TWRS Program review and acceptance of the evaluations and other characterization information contained in this report. Column one lists the different evaluations performed in this report. Columns two and three are in the same format as Table 4-1. The manner in which concurrence and acceptance are summarized is also the same as that in Table 4-1.

Table 4-2. Acceptance of Evaluation of Characterization Data and Information for Tank 241-AN-103.

Issue	Evaluation Performed	TWRS ¹ Program Acceptance
Safety Screening DQO	Yes ²	Yes ²
Flammable Gas Tank Safety Program	In Progress	ND
Organic Solvent Screening	No	ND
Applicability of Privatization Data	In Progress	ND

Note:

ND = not determined

The waste currently in tank 241-AN-103 should be monitored continuously because of gas release events. Vapor samples to further assess the organic solvent screening issue are scheduled for FY 1998. No additional liquid and solid characterization samples are needed at this time.

An evaluation of RGS results, to assess tank safety, is in progress.

¹ PHMC Program Office.

² Reynolds et al. (1999)

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